

Prolink Release Notes 5.1.14

July 2, 2026

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QC-CALC Real-Time

1. Problems Resolved in 5.1.14

The following issues are resolved in 5.1.14.

- **General** – Corrected an error that appeared when opening **Modify Database Structure** from **File > Properties**, preventing customers from updating trace fields or characteristics in existing part files. (382250)
- **General** – Modified **View > Quick Charts** so customers can open and use the histogram panel in QC-CALC Real-Time without errors. (381993)

QC-CALC Monitor

1. Problems Resolved in 5.1.14

This release contains important maintenance updates.

QC-CALC SPC

1. Problems Resolved in 5.1.14

The following issues are resolved in 5.1.14.

- Improved administrator access management. (311139)
- Improved reliability for database migrations so QC-CALC SPC services continue to run when the configured SQL Server name changes. (372443)

2. Known Problems and Workarounds

Item 1

SPC install created shortcut for Training CMM. (380893)

WORKAROUND: Ignore or delete the shortcut.

QC-Gage

1. Problems Resolved in 5.1.14

The following issue is resolved in 5.1.14.

- Removed the unsupported GagePort option from Local Gages in QC-Gage spec plan setup. (336009)

QC-PLC

1. Problems Resolved in 5.1.14

This release contains important maintenance updates.

SPC Office Pro

1. Problems Resolved in 5.1.14

This release contains important maintenance updates.

QC-Mobile

1. Problems Resolved in 5.1.14

The following issues are resolved in 5.1.14.

- Improved activation behavior for supported legacy configurations. (381872)
- Improved QC-Mobile **Live Tile** behavior by restoring carousel-style transitions and randomized timing. (378578)
- Corrected **Full View** navigation so **Show in Stat Summary** opens the part file associated with the selected violation. (380668)
- Updated QC-Mobile run chart scaling so Live Data, zoomed plots, Summary by Characteristic, and drill-down charts use consistent Y-axis scaling behavior. (380607)

2. Known Problems and Workarounds

Item 1

Live Gauges are cut off after screen resize. (382298)

WORKAROUND: Resize the card so that the gauges are back in view.

Item 2

Too many digits are displayed. (381741)

WORKAROUND: Set the Precision at the default of 4 or 5 at most.

Item 3

Live Tiles become unreadable. (382815)

WORKAROUND: Enable the Windows setting **Settings > Accessibility > Visual Effects > Animation effects** option.

QC-Collect

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EDL

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QC-Alert

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PLS

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