

# Minitab Solution Center

## May 2026 Release

### 1. New Features in Minitab Statistical Software

#### **Multiple Response Optimization in Predictive Analytics**

In the Predictive Analytics Module, you can now simultaneously optimize predictor settings across multiple responses and model types, including TreeNet®, Random Forests®, and MARS® models.

#### **Interactive Control Charts**

Control charts for subgroups, individuals, and attributes have been updated with a modern, interactive design, making it faster and easier to detect patterns and special causes.

### 2. Problem Resolved in Minitab Statistical Software

The term boundary is incorrectly translated in Japanese in capability analysis dialogs and output. (316931)

### 3. New Features in Minitab Data Center

#### **Easily merge, transform, and validate your data**

With the new Join and Union capabilities in the Minitab Data Center, you can seamlessly combine existing data sources. You can also use the transpose feature to instantly switch rows and columns. You can add, remove, and modify nodes in the data pipeline and receive real-time processing status messages.